

Installation and Operating Instructions for High pressure-Hydraulic power unit

E 09.751e



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Important

Please read these instructions carefully before installing and operating the product. Your particular attention is drawn to the notes on safety.

These installation and operating instructions are valid on condition that the product meets the selection criteria for its proper use. Selection and design of the product is not the subject of these installation and operating instructions.

Disregarding or misinterpreting these installation and operating instructions invalidates any product liability or warranty by RINGSPANN; the same applies if the product is taken apart or changed.

These installation and operating instructions should be kept in a safe place and should accompany the product if it is passed on to others – either on its own or as part of a machine – to make it accessible to the user.

Safety Notice

- Installation and operation of this product should only be carried out by skilled personnel.
- Repairs may only be carried out by the manufacturer or accredited RINGSPANN agents.
- If a malfunction is indicated, the product or the machine into which it is installed, should be stopped immediately and either RINGSPANN or an accredited RINGSPANN agent should be informed.
- Switch off the power supply before commencing work on electrical components.
- Rotating machine elements must be protected by the purchaser to prevent accidental contact.
- Supplies abroad are subject to the safety laws prevailing in those countries.

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1. General remarks

1.1 General safety instructions

Please read these installations and operating instructions carefully before installing and operating the Hydraulic power unit. Please refer also to the drawings in the various sections.

All work with and on the hydraulic power unit must be carried out with due care and in terms of the maximum security.

Switch off the hydraulic power unit before you perform any work on the brake.

1.2 Special safety instructions



Danger to life and limb!

During installation, operation and maintenance of the hydraulic power unit, is to ensure that it is secured against accidental activation.

2. Application

The High pressure-Hydraulic power unit is used in RINGSPANN calipers, the:

- hydraulically actuated and released by spring force
(The braking force is generated by hydraulic pressure, the brake is opened by a spring force)
- or
- actuated by spring force and hydraulically released
(The braking force is produced by spring force, the brake is released by hydraulic pressure).

The integrated control of the valve of the unit is specially designed for the brake application.

3. Proper use / specified purpose

The hydraulic unit may only be set up to the maximum allowable pressure range of the brake. The hydraulic unit is designed for maximum 50 cycles/hour.



Caution!

The maximum allowable operating pressure of the connected brake is essential to observe.

The hydraulic unit has been designed for use as an actuating element for RINGSPANN calipers.

Other uses are improper and incompatible with the specified purpose. RINGSPANN assumes no liability for damages resulting from improper use. The risk is assumed by the user alone.

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4. Improper use

Operating the hydraulic power unit under higher pressure than that specified in the technical specifications or with other pressure media is prohibited. Unauthorized constructive modifications are prohibited. RINGSPANN assumes no liability for damages resulting from improper use. The risk is assumed by the user alone.

5. Condition upon delivery

The hydraulic power unit is delivered tested.
Delivery is as ready for installation element with corresponding adjusted working pressure (and/or working pressure range). The customer can manually set the pressure range on the adjustment screw on the valve on the hydraulic unit in 1100 to pressure p_{max} . (see Appendix A).

6. Technical requirements for safe operation

An attachment of hydraulic power unit of stable and low vibration machine parts to ensure trouble-free operation.

7. Installation of High pressure-Hydraulic power unit

7.1 Safety Instructions for Assembly and Installation



Caution!

For safety reasons, no cable glands, connections or device must be disconnected while the system is pressurized!



Caution!

Leaking hydraulic fluids cause an increased risk of accidents: Because oily surfaces may result in slipping or falling, apparent outer leaks must be prevented by completely removing and/or eliminating them. Working with oily hands may result in an increased risk of injury!



Caution!

The contact of hydraulic fluids with skin may cause diseases and should therefore be avoided by wearing suitable protective gloves or protective skin creams!

**Caution!**

Hydraulic fluids generally constitute a potential fire hazard. For this reason, leaks must be promptly removed and combustible materials, such as cardboard, containing fluid splatters must be promptly disposed. With hydraulic fluid in conjunction coming materials are hazardous waste!
Near existing sources of ignition should be prohibited!

7.2 Assembly instructions

Unit assembly

**Caution!**

The unit must not be acted upon by hydraulic pressure when assembling.
The installation position is vertical with motor down.

Prior to mounting, to examine whether the fastening surfaces is absolutely level and clean. The mounting screws are tightened according to the present in an individual case friction values with the specified torque according to VDI 2230.

It is important to ensure the correct installation position and the permissible ambient temperature. Permissible temperature range standard: min. -15 °C; max. +40 °C.

The operating voltage, in particular of the valves is to be noted.

**Please note!**

Some valves are equipped with a rectifier plug.

Valves must be installed free of tension so as to prevent the jamming of control pistons.

Step drills must be perfectly aligned, in order to avoid any distortion of the housing.

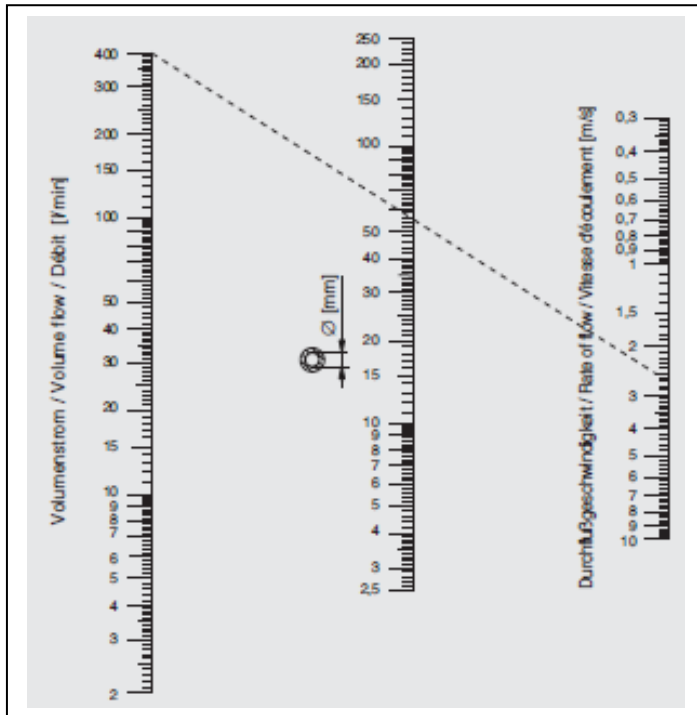
Installation of tubes and pipes

The brake has to be connected to port "Z" G3/8.

When selecting pipes, tubes and connecting parts, make sure you have chosen the adequate wall thickness and the correct material.

Use only seamless precision steel tube in sufficient dimensioning.

The nomogram can be of some help when determining the internal diameter of tube.



Recommended oil flow velocity

- Suction lines 0.5 ... 0.8 m/s
- Return lines 2 ... 4 m/s
- Pressure lines up to 100 bar 2 ... 4 m/s
- Pressure lines up to 315 bar 3...12 m/s

Remove scale, sand, dirt and chips from pipes before assembly: welded pipes have to be steeped in corrosive fluid and flushed.

Pipes have to be placed free of stress and in installed way that they cannot transmit vibrations.

Hydraulic hoses have to be mounted free of torsion, they have to mounted with a sufficient bending radius and always with sag.

The tube connections and the depths of thread have been made to suit screw connections with sealing edges and elastomer seals.



Caution !

Never use hemp and putty for sealing.



Caution!

The thread mustn't be touch the bottom of the bore.

Swivel nuts have to be tightened sufficiently. Please note:

Fix the swivel nut until an increase of the tightening force is achieved. Then tighten the nut for another 1/4 turn, when the fitting metallic sealed; or a 1/2 turn when the fitting elastomer sealed.

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8. Start up

8.1 Aggregat

After properly executed installation of the system, the commissioning can be carried out. The following things are to check before:

- Has the tank been cleaned?
- Have the tubes been cleaned and properly installed? (flush pipes and tube lines)
- Have the screw connections and flanges been tightened?
- Have the lines and the wiring been correctly connected according to the mounting and circuit diagrams? Pay special attention to correct voltage and correct connection with solenoid valves. Fluctuations of the operating voltage shouldn't exceed $\pm 5\%$.
- Has the required oil been filled up to the upper oil level mark?

For commissioning, perform the following steps in sequence:

- Is the pressure relief valve completely open?
- Bring the bypass valve - if available - into open center position.
- Does the direction of rotation of the drive motor correspond to the given direction of the arrow on the drive motor? Quickly switch on and check the direction of rotation .
- Open the suction valves - if available - of the pump.
- Start pump and pay attention to noises.
- Switch bypass valve – if available.
- Flush the system, if possible, by short-circuiting the consuming devices. Rinse, until the filters remain clean (Check filters!).
- Exhausting of the system, if possible, by short-circuiting the consuming devices, if possible at the highest point. Actuate the directional valves. Slowly increase pressure. Increase set values of pressure relief valves. Ventilation is guaranteed if there is no oil foam in the tank, if there are no jerky movements by the consuming devices and no unusual noises.
- Check the functions of the system without exercising pressure. Run the system manually if possible.
- After reaching the operating temperature check the system under pressure.
- Slowly increase pressure.
- Constantly watch the control and measuring equipment.
- Pay attention to unusual noises
- Watch oil level, if necessary add more oil
- Check setting of pressure relief valves by applying pressure or by slowing down the system.
- Leak test
- Switch off drive unit
- Tighten all screw connections, even if they do not leak.

**Caution!**

Only tighten the connections if the system is no pressurized.

Complete performance test of the system. Compare the measured values with the permissible or required data (pressure).

**Please note!**

Jerky movements may indicate unnoticed inclusion of air.
The system is completely exhausted, if all functions are performed jerk-free and the system runs smoothly.

The insulation of the standard motors corresponds to the insulation class F according to the VDE regulations 0530. The admissible ambient temperature is 40 °C.

8.2 Switching sequence to control the brake

Valve "0600" must be closed. Now the electric pump "0150" must be switched on. The hydraulic pressure increases, the brake gets activated and the pressure switch "1100" send a signal as soon as the preset pressure is reached. Now the electric pump "0150" must be switched off. Valve "0600" keeps power supplied and the brake keeps activated. In case of pressure decrease the pressure switch "1100" send a signal and the electric pump "0150" has to be switched on again till the pressure switch "1100" send the signal "pressure reached".
To switch off the brake valve "0600" has to be switched off.

9. Maintenance

9.1 Pressure fluid

Pressure fluid level

If the oil level drops below the required fluid level (and therefore drops below the fluid volume) the operating temperature rises, air collects, which can then lead to failure of the pump due to cavitation.

**Caution!**

Check the fluid level daily on every operating day.

Temperature

For the pressure medium recommended temperature range of -10 °C to +70 °C should be maintained if possible. Independently thereof an oil temperature of +70 °C should not be exceeded. In order to guarantee constant response characteristics of the system, the oil temperature should be kept at a constant value $\pm 5\%$. In a sudden strong increase in temperature the system must turned off immediately and determine the cause of the temperature increase.

Ageing of pressure fluid

The following table provides information about the condition of the hydraulic fluid by simple visual assessment.

Result	Contamination	possible cause
Dark color	Oxidation products	Overheating; oil change not carried out (possible penetration of oil from connected units)
Milky turbidity	Water or foam	Intrusion of water; air inlet
Water separation	Water	Intrusion of water, e. g. cooling agent
Air bubbles	Air	Air access, e. g. due to lack of oil, leaky suction line
Drifting or settled contamination	Solid impurities	Wear, dirt, ageing products
Smell of burnt oil	Ageing products	Overheating

Changing of pressure fluid

The first oil change has to be performed directly after the start up. Provided normal operating conditions and regular filter changes, oil changes are necessary every 2000 – 3000 operating hours.

9.2 Filter

The fineness of the filter is used 90 µm.

Filters without contamination indicators have to be changed for the first time after the first start up. Then the filters have to be checked every 250 operating hours and, if necessary, changed. Filters with contamination indicators have to be checked daily after the operating temperature is reached.

Depending on the environmental conditions, the performance of ventilation filters has to be checked and, if necessary, the filters exchanged.

9.3 Flexible tubes

Flexible tubes are to be examined at least once annually for their work-safe condition by experts. The use duration of the flexible tubing should not exceed 6 years. Also with appropriate storage and permissible operating the flexible tubes have a natural ageing. Thus its storage time and use duration are limited.

Flexible tubes have to be protected against environmental influences e.g. strong ultraviolet radiation, solvents, detergents, fuels and lubricants, or a high ozone concentration.

The flexible tube must be changed after expiration of the use duration from experts.

9.4 Pumps

The pumps used are automatically lubricated by the hydraulic oil and therefore need no maintenance. Maintenance is thus limited to the unconditional keeping the clean hydraulic oil.

Occur during operation high noises on, then do the following for finding the root cause

- Check electric drive motor (e. g. ventilator)
- Check suction and pressure lines
- Check pump for wear, if necessary clean filter or exchange cartridge
- Check fluid level in the tank (too low?)
- If there are air inclusions, exhaust

10. Pressure media

In order to ensure the faultless performance, operational reliability, working life and economy are to use during normal operating conditions HLP hydraulic oils to DIN 51524. The oils listed in the table below satisfy these conditions.

Certification according to DIN 51502	HLP 46
Panolin ¹	HLP Synth 46
Eni (Agip)	Agip OSO-46 Agip ARNICA-46 Agip PRECIS HLP 46
ARAL	ARAL Vitam GF 46*
BP	BP Energol HLP-HM 46 BP Energol HLP-D 46 BP Bartran 46*
Castrol	Hyspin AWS 46 Hyspin ZZ 46* Tribol 943 AW-46*
ESSO	NUTO H 46
FINA	FINA HYDRAN 46 FINA HYDRAN HLP-D 46
FUCHS-DEA	RENOLIN MR15 VG 46 RENOLIN B 15 VG 46 RENOLIN ZAF B 46 HT*
Mobil	Mobil DTE 25 Mobil SHC 525
SHELL	Shell Tellus S2 M 46 Shell Tellus S3 M 46*
Chevron (TEXACO)	Rando HD 46 Clarity Hydraulic oil AW 46*
Valvoline	Ultramax HLP-46
TOTAL	Azolla ZS 46 Azolla AF 46*

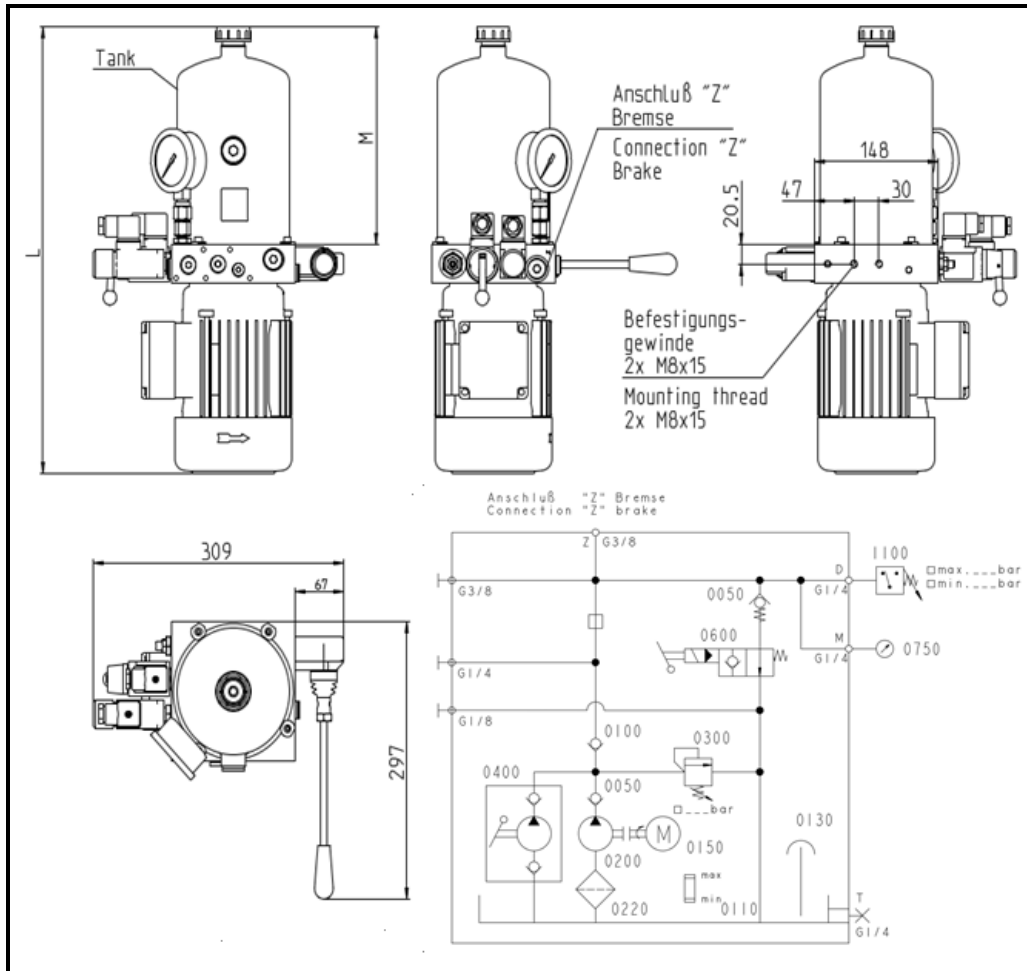
¹ biodegradable

* free of heavy metals

11. Appendix

11.1 Appendix A – Dimensions and technical data hydraulic power units

Hydraulic power unit H205M 074-080 Material: 3515-000026-00000

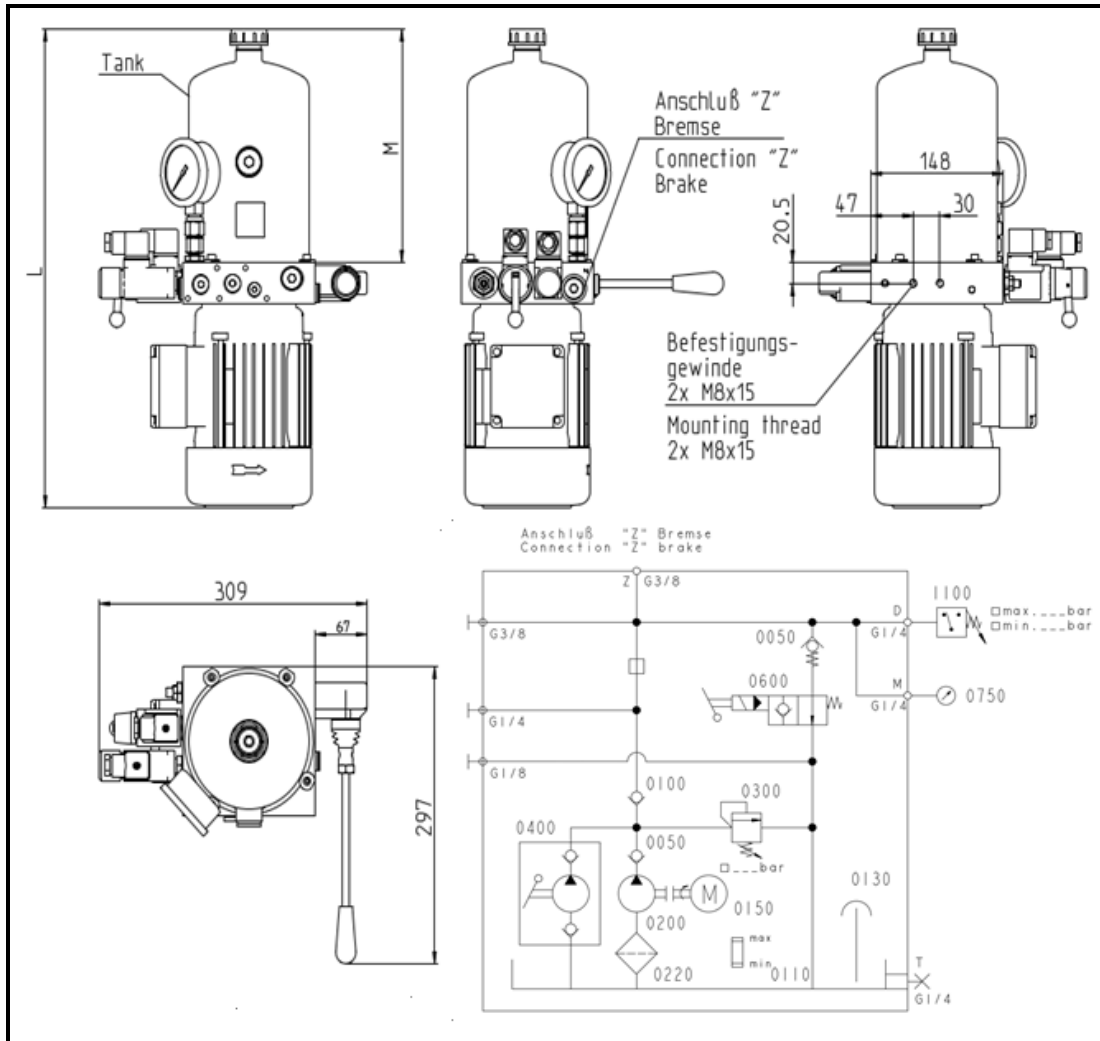


Technical specifications: L= 475; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150	Nominal capacity P:	0,75 kW
	Voltage range U:	220-240/380-420V bei 50 Hz 254-280/440-480V bei 60 Hz
	Rated speed n:	2800 min ⁻¹
	Direction of rotation:	from fan side right
	Electrical protection:	IP55 according DINN 40050
Pump 0200	Rated speed n:	2800 min ⁻¹
	Displacement:	4,4 l/min
DBV 0300	Pressure pmax:	90 bar
Pressure switch 1100	max.:	80 bar
	min.:	74 bar
Tank 0110	Volume V:	2 liter
Valve 0600	Valve power supply U:	24 V/DC

Hydraulic power unit H205M 145-160 Material: 3515-000025-000000



Technical specifications: L= 505; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150 Nominal capacity P: 1,5 kW
 Voltage range U: 220-240/380-420V bei 50 Hz
 254-280/440-480V bei 60 Hz

Rated speed n: 2800 min⁻¹
 Direction of rotation: from fan side right
 Electrical protection: IP55 according DINN 40050

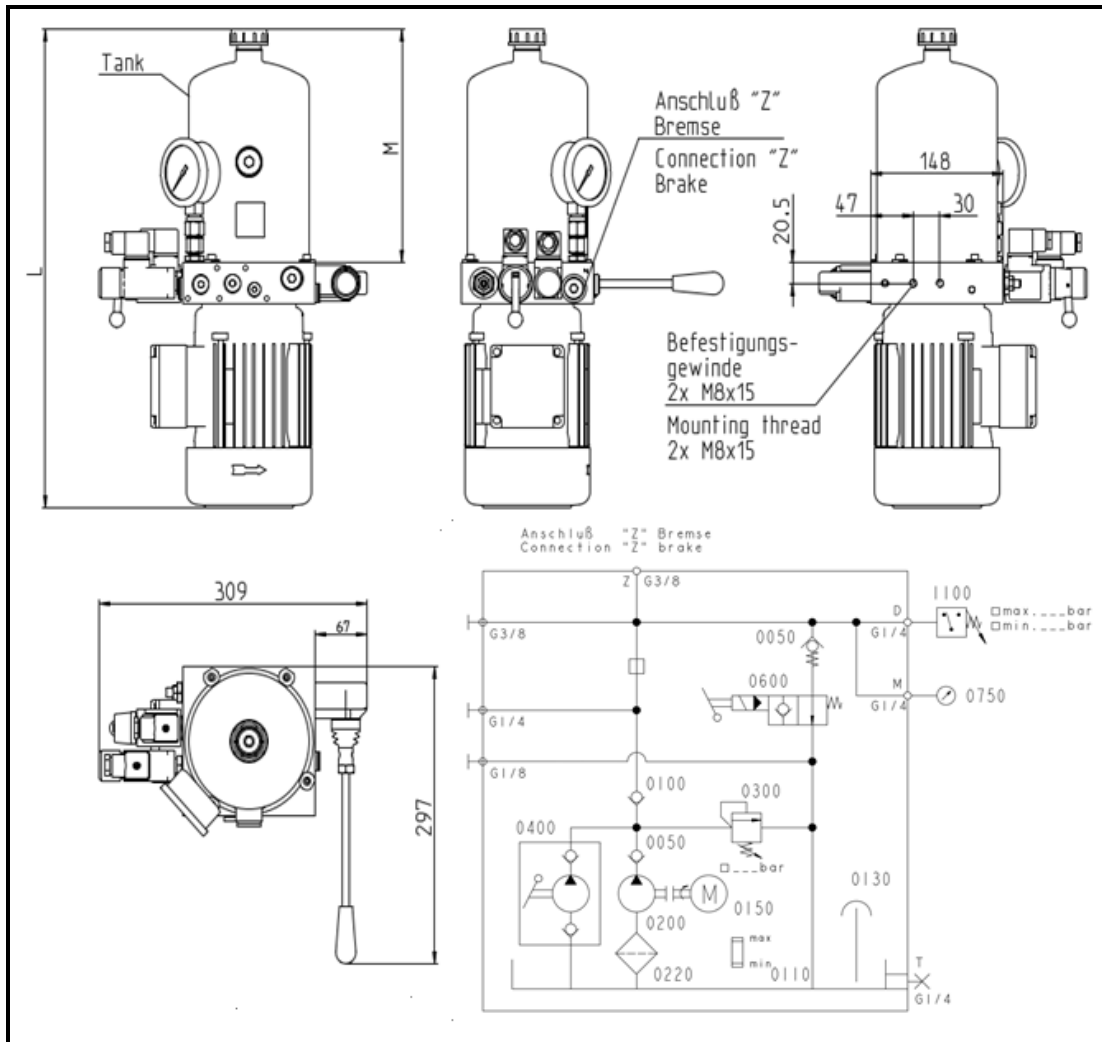
Pump 0200 Rated speed n: 2800 min⁻¹
 Displacement: 4,4 l/min

DBV 0300 Pressure pmax: 170 bar
 Pressure switch 1100 max.: 160 bar
 min.: 145 bar

Tank 0110 Volume V: 2 liter

Valve 0600 Valve power supply U: 24 V/DC

Hydraulic power unit H205M 74-80 VEN 230V Material: 3515-000035-000000

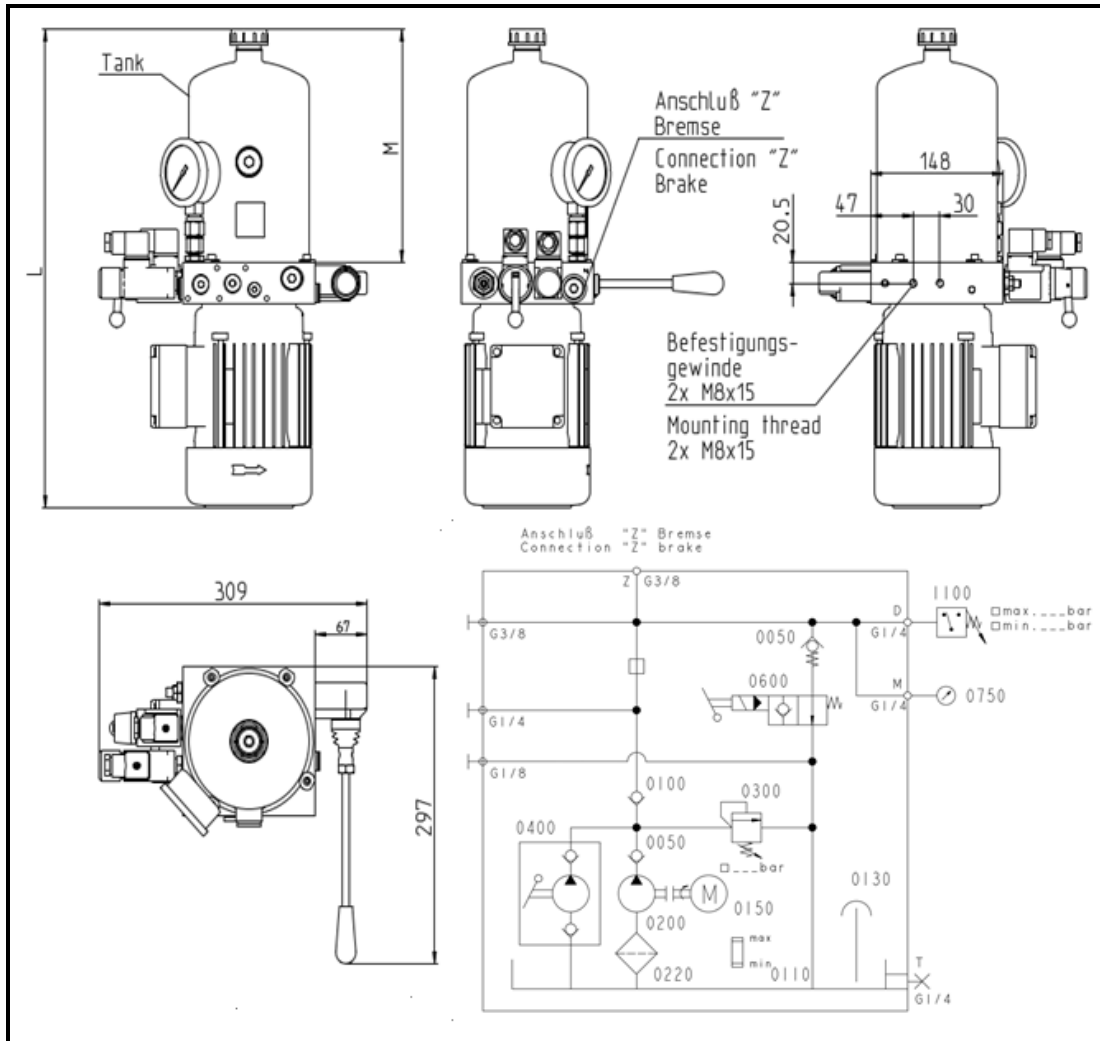


Technical specifications: L= 475; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150	Nominal capacity P:	0,75 kW
	Voltage range U:	220-240/380-420V bei 50 Hz 254-280/440-480V bei 60 Hz
	Rated speed n:	2800 min ⁻¹
	Direction of rotation:	from fan side right
	Electrical protection:	IP55 according DINN 40050
Pump 0200	Rated speed n:	2800 min ⁻¹
	Displacment:	4,4 l/min
DBV 0300	Pressure pmax:	90 bar
Pressure switch 1100	max.:	80 bar
	min.:	74 bar
Tank 0110	Volume V:	2 liter
Valve 0600	Valve power supply U:	230 V/AC 50Hz

Hydraulic power unit H205M 160-175 Material: 3515-000024-000000



Technical specifications: L= 505; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150 Nominal capacity P: 1,5 kW
 Voltage range U: 220-240/380-420V bei 50 Hz
 254-280/440-480V bei 60 Hz

Rated speed n: 2800 min⁻¹
 Direction of rotation: from fan side right
 Electrical protection: IP55 according DINN 40050

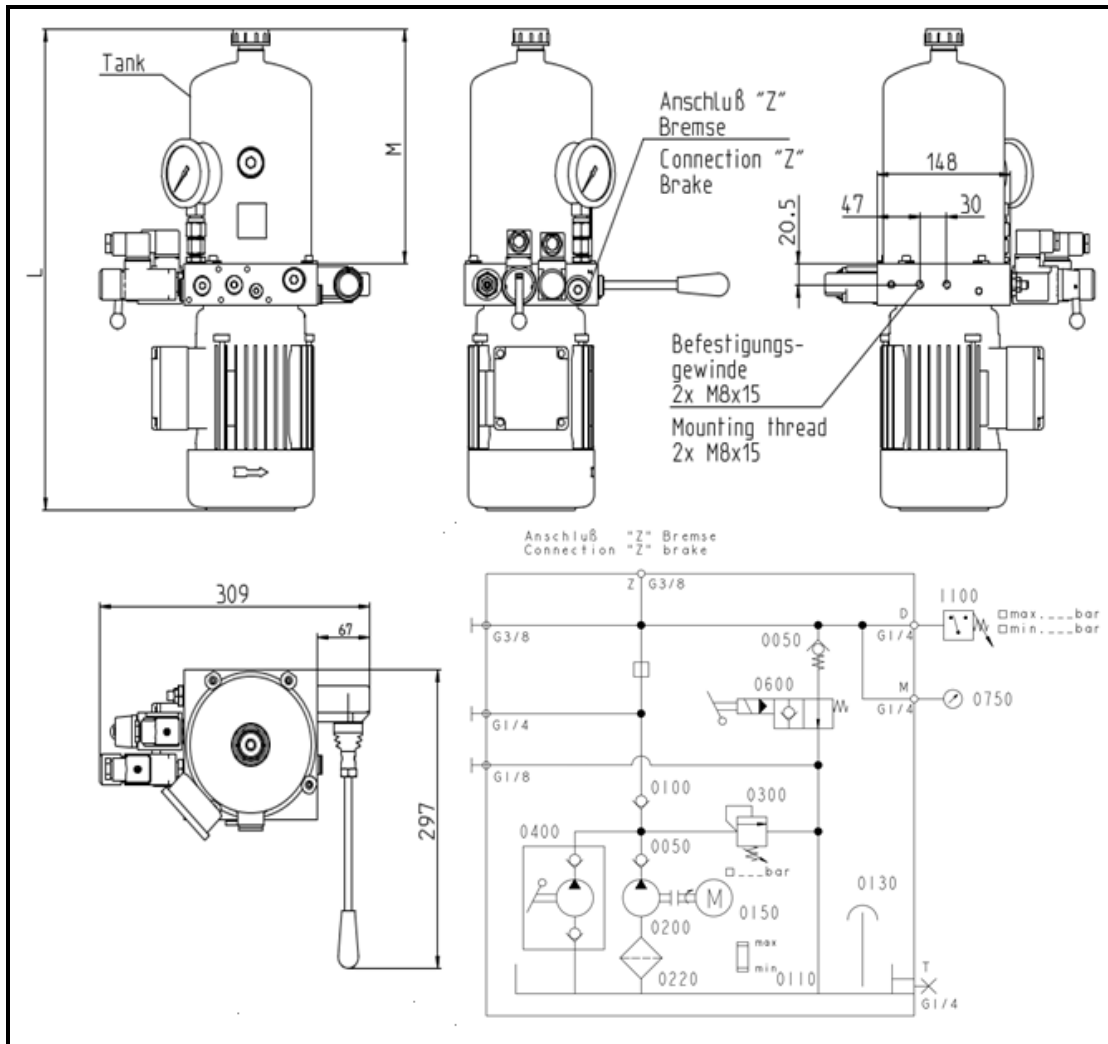
Pump 0200 Rated speed n: 2800 min⁻¹
 Displacement: 4,4 l/min

DBV 0300 Pressure pmax: 190 bar
 Pressure switch 1100 max.: 175 bar
 min.: 160 bar

Tank 0110 Volume V: 2 liter

Valve 0600 Valve power supply U: 24 V/DC

Hydraulic power unit H205M 012-015 Material: 3515-000038-000000

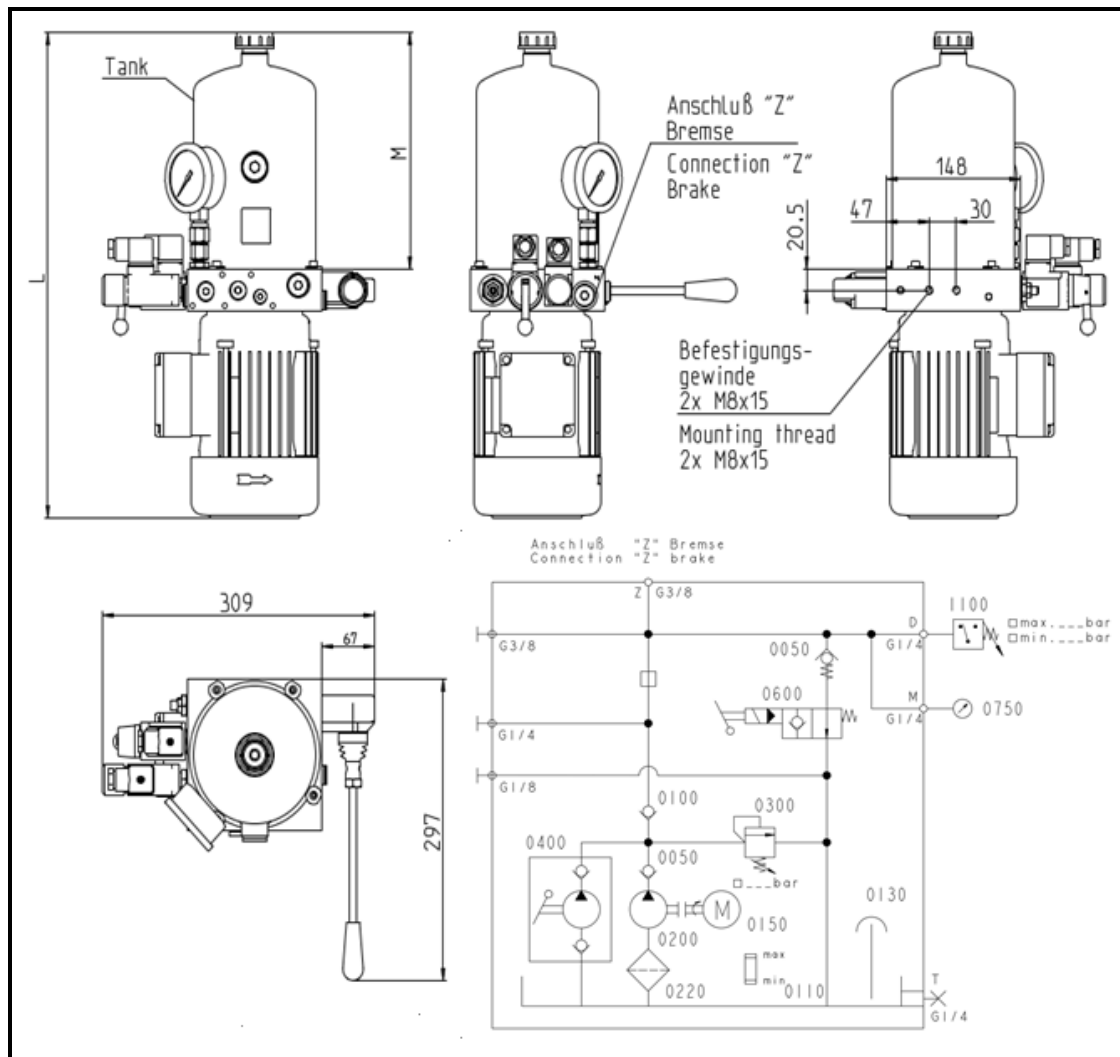


Technical specifications: L= 475; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150	Nominal capacity P:	0,75 kW
	Voltage range U:	220-240/380-420V bei 50 Hz 254-280/440-480V bei 60 Hz
	Rated speed n:	2800 min ⁻¹
	Direction of rotation:	from fan side right
	Electrical protection:	IP55 according DINN 40050
Pump 0200	Rated speed n:	2800 min ⁻¹
	Displacement:	4,4 l/min
DBV 0300	Pressure pmax:	30 bar
Pressure switch 1100	max.:	15 bar
	min.:	12 bar
Tank 0110	Volume V:	2 liter
Valve 0600	Valve power supply U:	24 V/DC

Hydraulic power unit H205M 210-230 Material: 3515-000054-000000



Technical specifications: L= 505; M= 233

Power unit: max. 50 cycles/hour

E-motor 0150
 Nominal capacity P: 1,5 kW
 Voltage range U: 220-240/380-420V bei 50 Hz
 254-280/440-480V bei 60 Hz
 Rated speed n: 2800 min⁻¹
 Direction of rotation: from fan side right
 Electrical protection: IP55 according DINN 40050

Pump 0200
 Rated speed n: 2800 min⁻¹
 Displacement: 4,4 l/min

DBV 0300
 Pressure pmax: 250 bar
 Pressure switch 1100
 max.: 230 bar
 min.: 210 bar

Tank 0110
 Volume V: 2 liter

Valve 0600
 Valve power supply U: 24 V/DC

